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DTAI-1038-041
Job Sheet 196932



Part No: DTAI-1038-041

Job Qty: 2 pcs

Part Name: Upper Cutter Installation



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/5/19 *July 26*

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: DTAI-1038-043 REV.A8 IPP REV:A 17.09.12 NEW ISSUE DD VERF:JFS IPP REV.B 17.11.23 AS PER DWG
REVA.6 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Small Fab - 1	2 pcs	7/5/19		0.00	0.54	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		<i>A8 19-8-1</i>
							Small Fab - 7		
105	QC 5	2 pcs	7/5/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
110	Packaging 1-1 - Pick Kit - B4B	2 pcs	7/5/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		
							Packaging 1 - 6 - B4B		



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Container No: S202442



Part: DTAI-1038-041

Job No: 196932

Serial No/Batch: S202442

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 08/01/19

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				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120 QC 4	2 pcs	7/5/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
140 Packaging 3-1 - Stock - B4B	2 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	

Max B.

8/28/
2019MGP
8/28/2019

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
145 DC - 1 - B4B	2 pcs	7/5/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
150 QC 21 - SA	2 pcs	7/5/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

AUG 29 2019

AUG 29 2019

Part Op 100 - Small Fab - ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598
 Descriptions: BATCH: 5173363 PR-17648 5201953 Torqued 30-40 in/lbs

105 - QC5- Inspect part completeness to step on W/O

110 - Pick Kit

120 - QC4- 100% Inspect kits for completeness

140 - Identify and pack for shipping as per PPP DTAI-1038-041 Location: _____ PPP Rev: _____

145 - Document Control - Photocopy bluefile and create labels as per PPP DTAI-1038-041 Chg 001

150 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5500-041	Body, Upper Cutter Assembly	3 1/2 pcs (1 ea)	100-Small Fab - 1	5201338
D5505-1	Base, Upper Cutter	3 2 pcs (1 ea)	100-Small Fab - 1	5197502 ✓
MS21042L4	Nut	9 6 Ea (3 ea)	100-Small Fab - 1	5198112 ✓
MS27039-4-20	Screw	9 6 Ea (3 ea)	100-Small Fab - 1	5180206 ✓
NAS1149D0432J	Washer	18 12 Ea (6 ea)	100-Small Fab - 1	5184981 ✓

5201495

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D5500-041	2	0	0
	D5505-1	2	0	0
	MS21042L4	6	2,410	0
	MS27039-4-20	6	78	0
	NAS1149D0432J	12	200	0

Part Specifications

Specifications could not be found.

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Master Unit N: 011086